

ANSERTHERM M25

PRODUCT

Fusible adhesive in the form of granules based on vinyl acetate-ethylene polymer emulsion.

APPLICATION

Ansertherm M2 is intended for gluing foil based on paper coat (finish) and PVC onto MDF, chipboard or wooden boards.

PROPERTIES

- High colour stability.
- Good thermal resistance of joint.
- Very high quality of joints.
- Does not contain fillers.

TECHNICAL DATA

No	Examined property	Requirements
1.	Colour of the adhesive	Amber
2.	Viscosity (Brookfield's method)	15,000 ± 2,000 mPa*s (170°C) 26,000 ± 3,000 mPa*s (150°C)
3.	Softening point (P&K method)	82 ± 2°C
4.	Density	1.18 ± 0.02 g/cm ³
5.	Open time	approx. 8 sek.

INDICATIONS FOR APPLICATION

Adhesive may be used in a typical way in slow and medium-pace sticking machines

Processing conditions:

- Temperature of materials glued 18 – 22°C
- Ambient temperature 18 – 22°C
- Humidity of materials glued 8 – 10%
- Working temperature on cylinder 160 – 190°C

STORAGE

Adhesive shall be stored in original packaging, in dry, shadowed locations, in temperature +5 to +24°C, away from heat sources. Guarantee period: 12 months from production date.

PACKAGING

Bags PE 20 kg, arranged on pallets – 50 bags per pallet (1,000 kg).